



**MERCURY PLASTICS, INC.**

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## **IMPORTANT Installation Instructions for Merflex<sup>®</sup> PEX Risers and Water Supply Lines**

Manufacturer assumes no responsibility for failure due to improper installation.

- Riser plain end should be clean-cut, squared and bottomed-out in supply stop to insure a proper seal.
- All fittings and end connections should be free of pipe dope, compounds or sealant.
- Metal nuts on the faucet, toilet or refrigerator connection should be hand-tightened and then tightened 1 additional turn with wrench. **DO NOT OVER-TIGHTEN.**
- Plastic nuts should be firmly hand-tightened and if required, tightened an additional quarter (1/4) to one-half (1/2) turn. **DO NOT OVER-TIGHTEN.**
- Use supplied plastic compression ring only. To install at the supply stop, hand-tighten compression nut, then add additional 2 to 3 complete turns with wrench. **NOTE:** When properly tightened, the compression sleeve should compress the plastic tubing sufficiently to not allow slippage or removal by hand.
- Merflex PEX tubing should not be bent to a radius smaller than 2" for 1/8CTS X 1/4"OD lines, 3" for 1/4CTS X 3/8"OD lines and 4" for 3/8CTS X 1/2"OD lines

Please be sure to follow these instructions and to call if you have any questions concerning Merflex PEX risers/water supply tubes.

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